

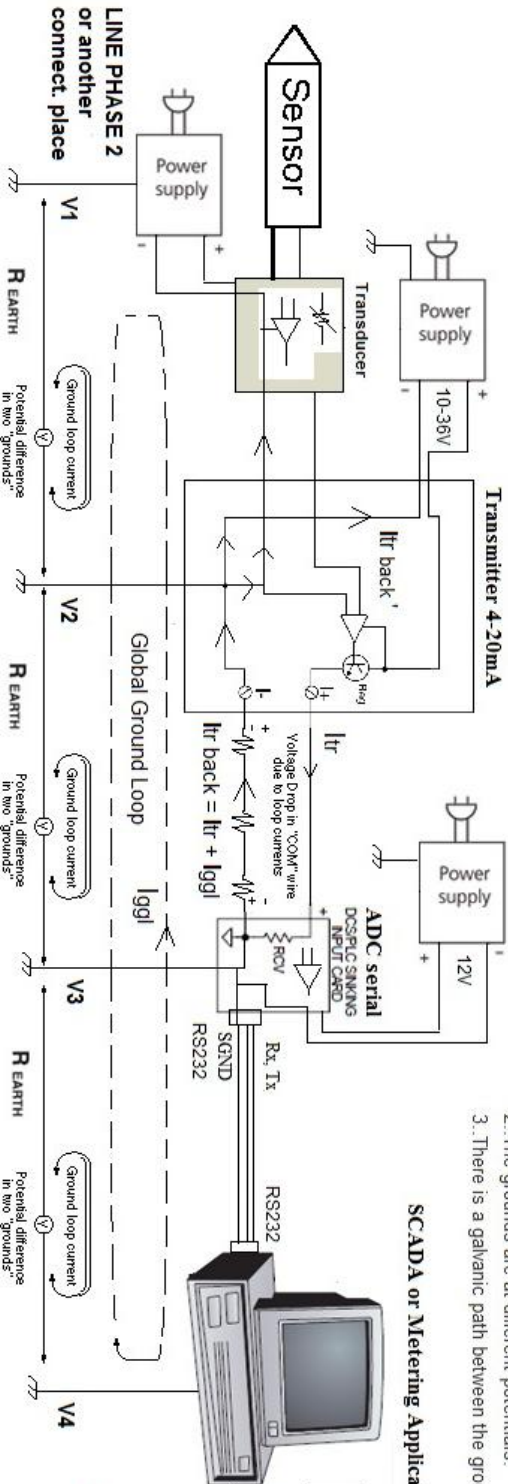
Ground Loops Currents Problem and Solutions

Ground Loop Currents Problem

A ground loop forms when three conditions are present:

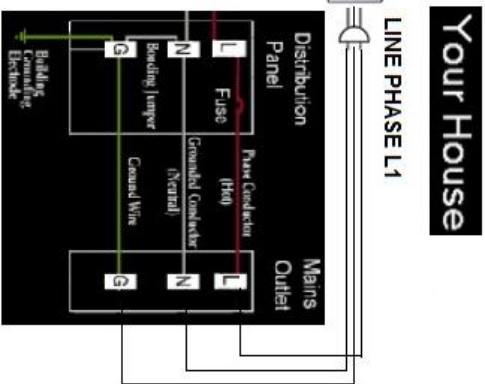
- 1...There are two grounds.
- 2...The grounds are at different potentials.
- 3...There is a galvanic path between the grounds.

SCADA or Metering Application



- When ground loop is not a problem
- None of the wires in the loop carry any current
- The loop is not exposed to external changing magnetic fields
- There is no radio frequency interference nearby

Direction of I_{gl} depends of potential difference of grounds, and so that interfer in summing current for I_{tr} back



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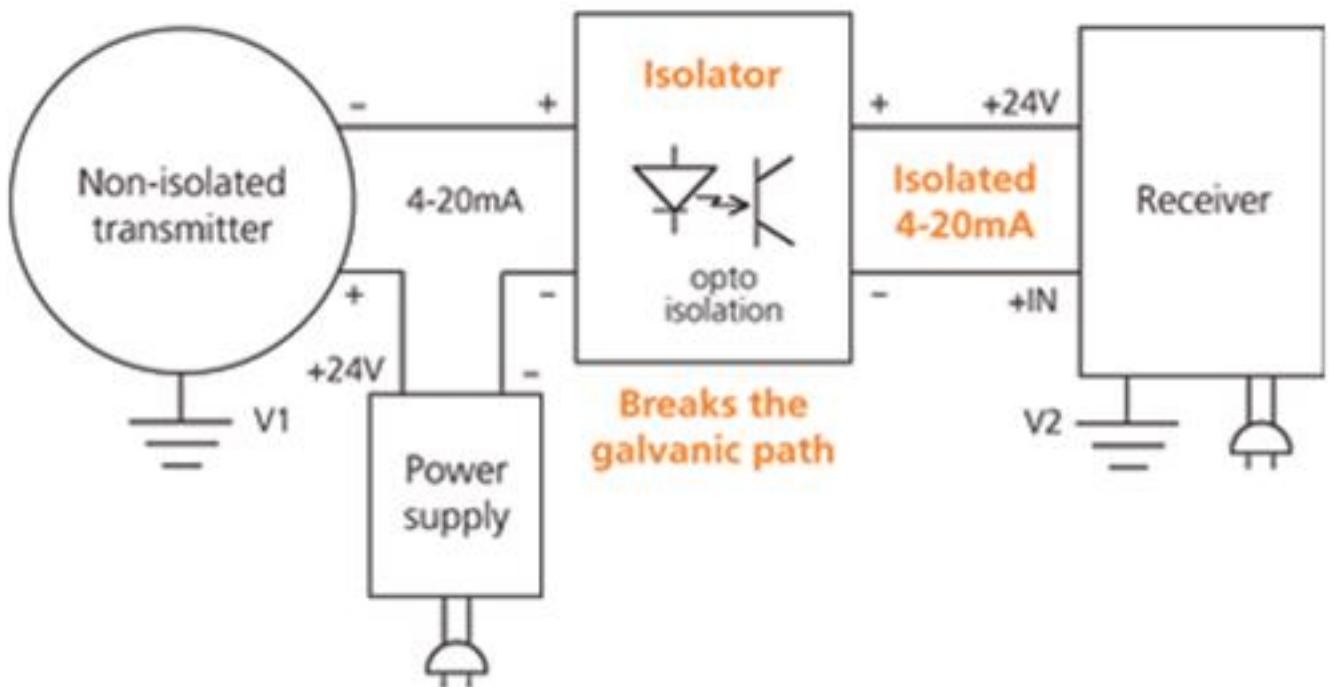
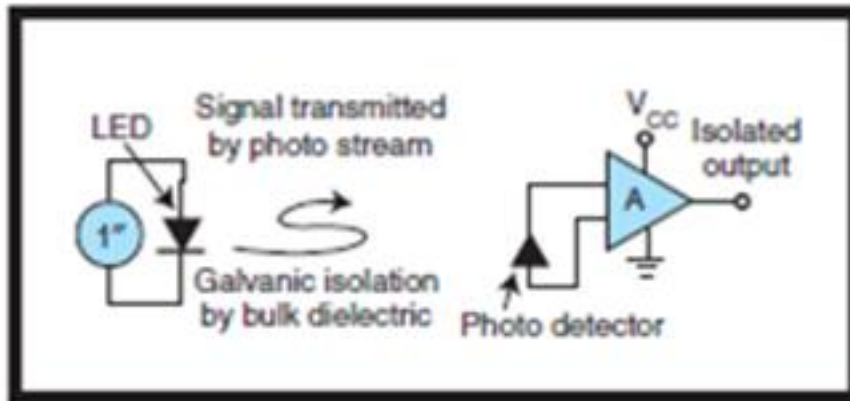
Solutions for Avoiding Ground Current Loop

Main point is to break all galvanic paths between devices and take a wire with low resistance if is it possible.

Here is a proposition how to do that :

1. A) (Non) Isolated current transmitter / Receiver path with (non) isolated power supply
- B) Isolated sensor / transmitter connection

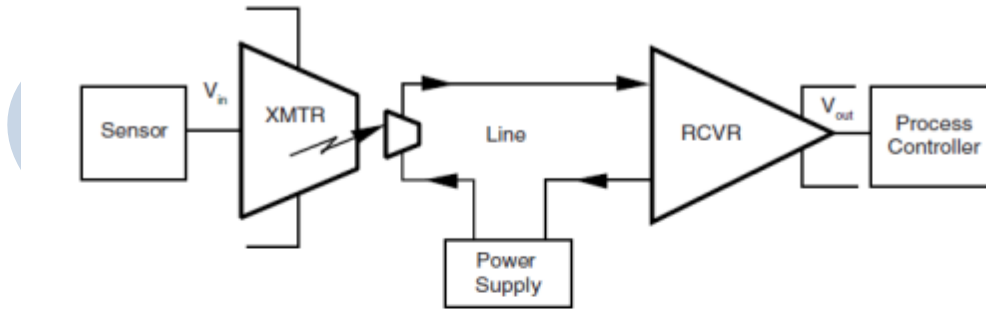
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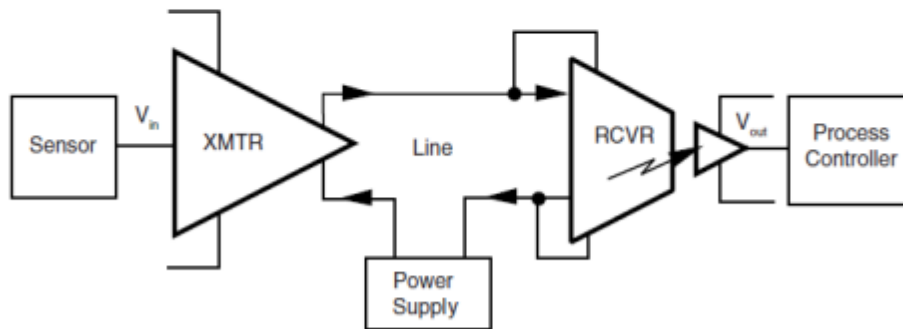
A signal isolator "breaks" the galvanic path between two grounds.



Isolated Transmitter / Receiver path examples

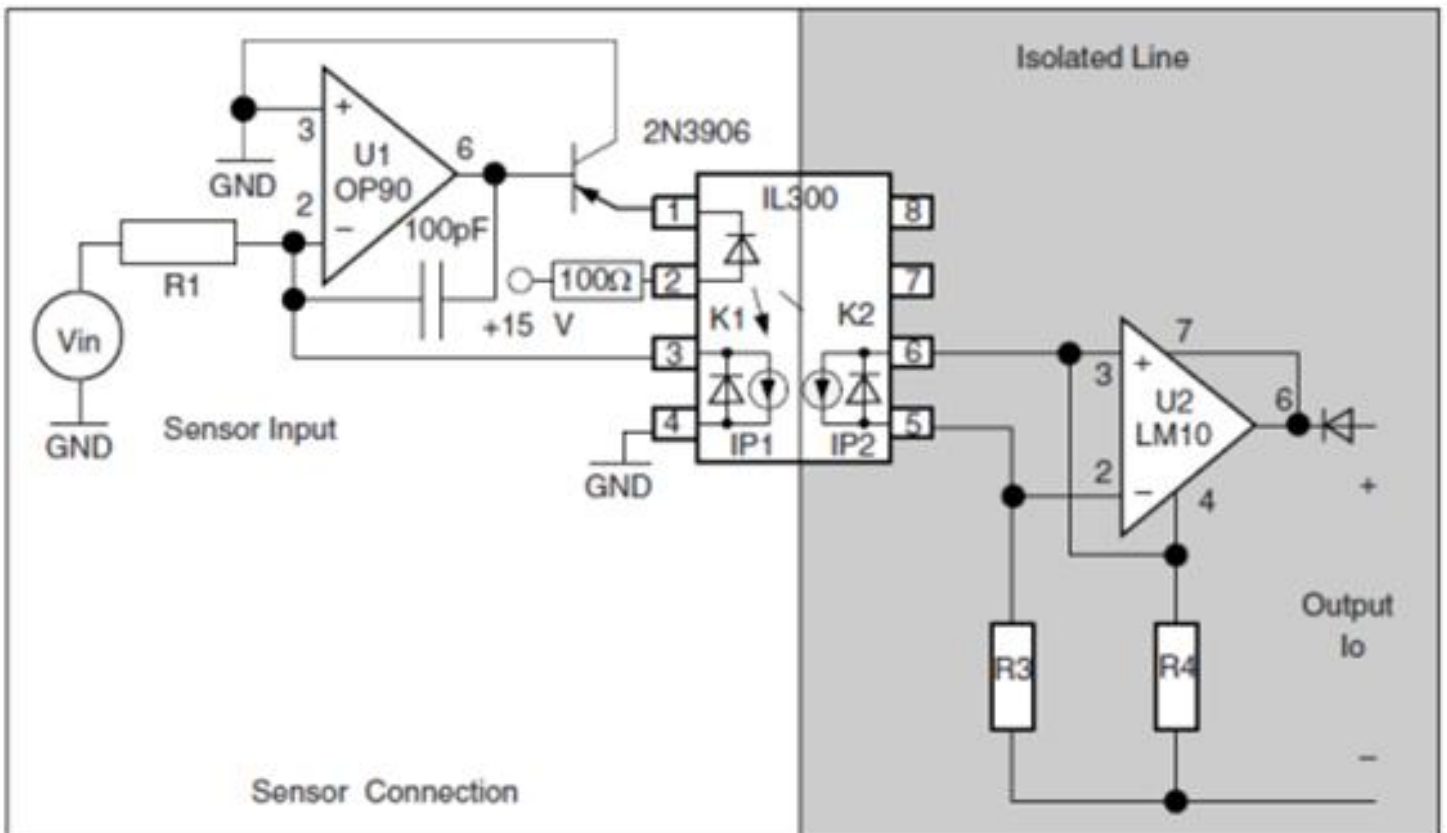


Isolated Transmitter and non-Isolated Receiver Current Loop



Non-Isolated Transmitter and Isolated Receiver

Detail (for Isolated Transmitter)



Isolated 1 V to 5 V, 4 mA to 20 mA Transmitter

2. No ground connection between devices (transmitter and on the other side receiver or serial ADC ...) and small resistance of wire.

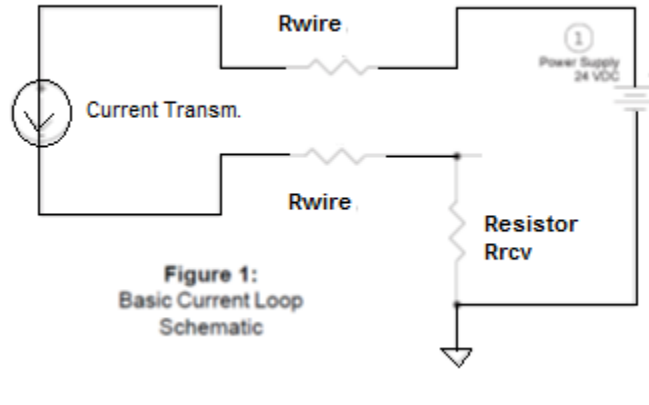


Figure 1:
Basic Current Loop
Schematic

In Figure 1, current supplied from the power supply flows through the wire to the transmitter and the transmitter regulates the current flow within the loop. The current allowed by the transmitter is called the loop current and it is proportional to the parameter that is being measured. The loop current flows back to the controller through the wire, and then flows through the Receiver resistor to ground and returns to the power supply. The current flowing through Receiver produces a voltage that is easily measured by an analog input of a controller. For a 250Ω resistor, the voltage will be 1 VDC at 4 mA and 5 VDC at 20 mA.

ANSI/ISA : Three different loop connection types

ANSI/ISA standard 50.00.01 actually describes three different current loop connection types. The two-wire transmitter described here is a Type 2 connection type, in which the transmitter has a "floating" connection relative to ground. The standard also describes a Type 3 connection type, or 3-wire transmitter loop, where the Transmitter and Receiver share a ground connection with power, and the transmitter uses a third wire to connect to power outside of the current loop. Type 4 refers to a 4-wire transmitter where the Transmitter and Receiver float, and separate power leads power the transmitter outside of the current loop. Four-wire transmitters can be AC or DC powered. In fact, 24VAC is a common power voltage for AC powered 4-wire transmitters. The following figures show the three basic transmitter connection types:

ANSI/ISA CURRENT TRANSMITTER CONNECTION TYPES

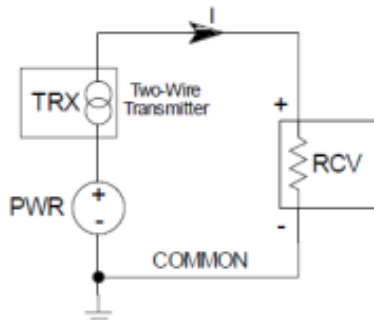


Figure 3A: Type II 2-Wire Circuit
Transmitter Floats Relative to Ground
DC Power in Series in Loop

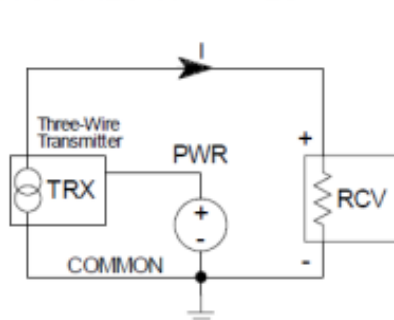


Figure 3B: Type III
Transmitter & Receiver Share Common w/ Power
Separate DC Power Connection to Transmitter

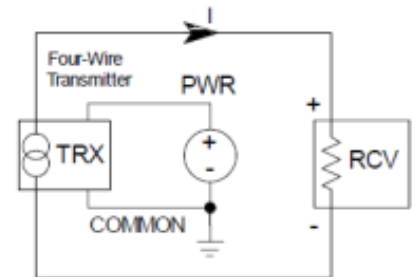


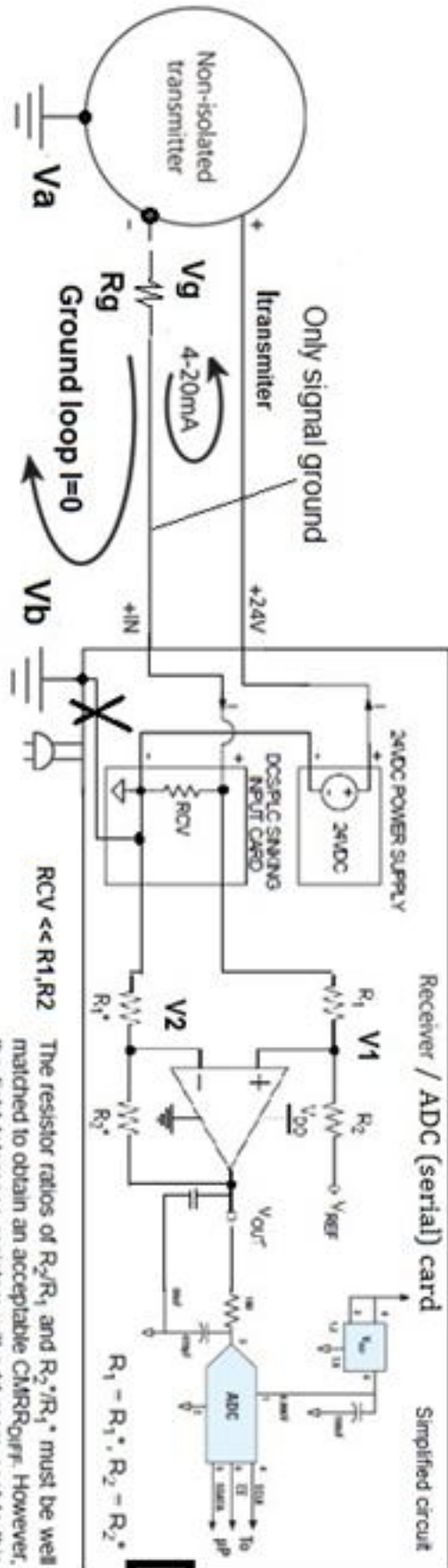
Figure 3C: Type IV
Transmitter and Receiver Float
Separate Supply Powers Transmitter

Continuing ..

2. No ground connection between devices (transmitter and on the other side receiver or serial ADC ...) and small resistance of wire.

Detail (If we do not break ground loop , ther is COMMON MODE VOLTAGE)

Breaking Ground Loop Path - Basic Solution for Ground Looping



$$V_{CMV} = V_a - V_b$$

$$V_{CMV} \text{ (common mode voltage) } = V_g = R_g \cdot I = 0$$

$$V_{RCV} = R_{CV} \cdot I_{\text{transmitter}} + V_{CMV}$$

$$V_{RCV} = V_1 - V_2 = R_{CV} \cdot I_{\text{transmitter}}$$

If V_{CMV} exists, then CMRR from Diff. AMP can help.

Diff. AMP amplifies the small voltage drop across the sensing resistor RCV by the gain R_2/R_1 , while rejecting the Common mode input voltage

$$V_{OUT} = (V_1 - V_2) \cdot \left(\frac{R_2}{R_1}\right) + V_{REF}$$

CMRR from Diff. AMP is primarily determined by resistor mismatches, not by the OP AMP's CMRR.

The resistor ratios of R_2/R_1 and R_2'/R_1' must be well matched to obtain an acceptable $CMRR_{DIFF}$. However, the tight tolerance resistors will add more cost to this circuit.

The DC $CMRR_{DIFF}$ is shown in Equation 1.

EQUATION 1:

$$CMRR_{DIFF} = 20 \log \left(\frac{1 + \frac{R_2}{R_1}}{K} \right)$$

K = $4T_R$ in the worst-case

Where:

- T_R = Resistor Tolerance
- K = Net Matching Tolerance of R_2/R_1 to R_2'/R_1'
- $CMRR_{DIFF}$ (dB) = Common Mode Rejection Ratio of Difference Amplifier



Noise Reduction Example:

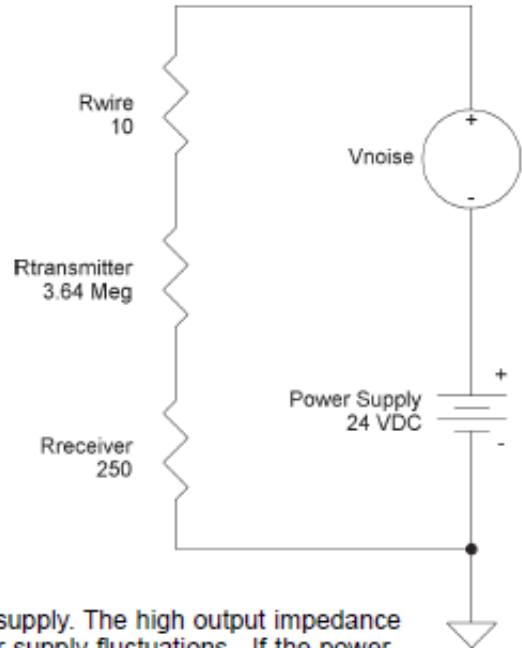
If the noise source in Figure 2 has an amplitude of 20 Volts, then the noise voltage seen across the Receiver is only 0.0014 volts.

This is because the noise voltage measured across any resistor is equal to the Ohms of that resistor divided by the total Ohms in the circuit multiplied by the noise voltage.

Voltage Noise at Receiver =
 $V_{noise} \times R_{receiver} / (R_{wire} + R_{transmitter} + R_{receiver})$

$V_{noise} = 20 \times 250 / 3,640,260 = 0.0014$ volts

The voltage across Receiver at 20 mA of loop current is five volts. Adding 0.0014 volts of noise is only 0.028% of five volts, which is an insignificant error.



This same principle applies to voltage fluctuations in the power supply. The high output impedance of the T1K Temperature Transmitter rejects errors due to power supply fluctuations. If the power supply of Figure 1 is varied such that the voltage dropped across the transmitter varies from 7 to 24 VDC, the output current only changes by 0.000005 amps, or 5 micro-amps. This equals only 0.00125 volts across the 250Ω Receiver resistor, which is an insignificant fluctuation.

3. Serial communication isolation between serial ADC card / receiver and HOST PC (Isolatet RS232 or similar)

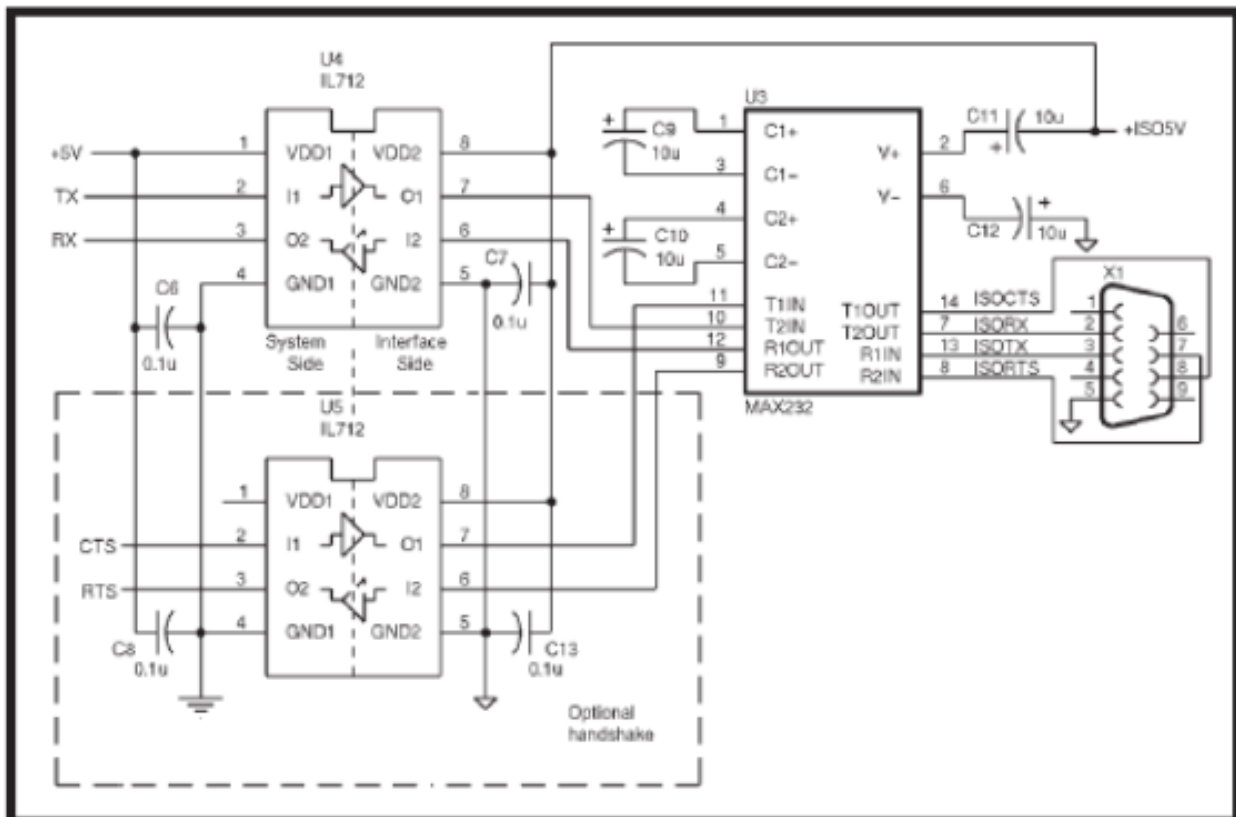


Figure 5—The IL-712 contains Z isolators, which can easily be used with a MAX-232 for serial isolation. An additional IL-712 will add isolation for hardware handshaking.